

## Natural Healthy Heals Cream (HH Cream) ARL-21-55-1

Trade Name	INCI Name	Company	Percent
A Deionized Water	Water		67.50
A Glycerin	Glycerin		1.00
A Gelcarin PC 370	Carrageenan	FMC BioPolymer	0.30
A Solagum AX	Acacia and Xanthan Gum	Seppic	1.50
A Chamomile Extract M5932-ws	Water (and) Glycerin (and) Chamomilla Recutita (Matricaria) Extract	Carrubba	1.00
B Montanov 68	Cetearyl Alcohol & Cetearyl Glucoside	Seppic	1.50
B Jeechem GMS-450 Veg	Glyceryl Stearate	Jeen	2.50
B PELEMOL BB	<b>Behenyl Behenate</b>	<b>Phoenix Chemical</b>	1.00
B PELEMOL EE	<b>Octyldodecyl Erucate</b>	<b>Phoenix Chemical</b>	5.00
B PELEMOL II	<b>Isostearyl Isostearate</b>	<b>Phoenix Chemical</b>	3.00
B PELEMOL MOR-3	<b>Dilinoleic Acid/ Propanediol Copolymer &amp; Propanediol Dicaprylate/Caprates</b>	<b>Phoenix Chemical</b>	8.00
B PELEMOL DO	<b>Decyl Oleate</b>	<b>Phoenix Chemical</b>	5.00
B PELEMOL D5R-V	<b>Propanediol Dicaprylate/Caprates &amp; Diisostearyl Malate</b>	<b>Phoenix Chemical</b>	1.50
B Vitamin E Acetate	Tocopheryl Acetate	BASF	0.20
C Campo Plantservative Wrs	Lonicera Caprifolium Extract & Lonicera Japonica Extract & Water	Essential	1.00
			100.00

**Procedure:** Combine water and glycerin and heat to 70-75°C. Slowly add Gelcarin and Solagum AX with moderate agitation. Continue mixing until phase is homogenous. Combine all ingredients in Phase B and heat to 70-75°C. Add Phase B to Phase A with vigorous mixing at 70-75°C until emulsion is formed. Continue mixing while cooling to 35°C. Add Phase C and mix well until homogenous. Homogenize emulsion for 5 minutes with moderate agitation. Cool to room temperature and package.

*Natural  
Healthy Heals Cream (HH Cream)  
ARL-21-55-1*

**Characteristics of Cream:** Soft white cream that leaves silky and cushiony skin feel

**Ingredients**

PELEMOL BB

PELEMOL EE

PELEMOL II

PELEMOL MOR-3

PELEMOL DO

PELEMOL D5R-V

**Function**

Impart stability and builds viscosity

Effective emollient leaving a soft, smooth, non-greasy, dry feel

Provides spreadability and emolliency

Mineral oil replacement

Imparts cushion, leaves skin soft and supple

Provides softness and cushion on rub-in