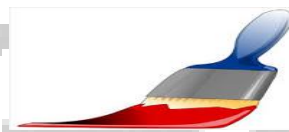


V-2866 UNIVERSAL DK VULCRAFT GRAY PRIMER

TECHNICAL DATA SHEET



PRODUCT DESCRIPTION: V-2866 Universal Dark Vulcraft Gray Primer is formulated with corrosion resistant resin, and rust inhibitive additives. This non-sanding primer, after proper curing is suitable for use under a wide range of high performance topcoats, including epoxy, urethane, and acrylic enamels. This primer has superior adhesion and is lead and chromium free.

INTENDED USES: Shop coating or field priming weather-exposed structural and miscellaneous steel tanks, machinery, and equipment to be top coated with most any type of topcoats. Do not use on galvanized metal or immersion service. For optimum performance a topcoat is required for exterior exposures.

SURFACE PREPERATIONS: For best results it is important that all surface contaminants, such as moisture, oil, dirt, rust and mil scale be removed before application. V-2866 can be applied to either blasted, hand or power tool cleaned steel. A minimum of SSPC-2 hand tool cleaning required.

PHYSICAL INFORMATION

COLOR: VULCRAFT DARK GRAY

GLOSS: FLAT

SOLIDS BY WEIGHT: 71%

RECOMMENDED DRY FILM THICKNESS: 1.5-2.0 MILS

THEORETICAL COVERAGE: 350-400 SQ FT PER GALLON

METHOD OF APPLICATION: AIRLESS SPRAY, AIR SPRAY, BRUSH AND ROLLER

DRYING TIME @ 72 F

TO TOUCH: 30 Minutes

TO HANDLE: 60-90 Minutes

TO RECOAT: 60-90 Minutes

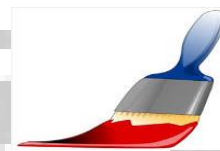
REGULATORY DATA

FLASHPOINT: 80 F

PRODUCT WEIGHT: 11.12 LBS

MATERIAL VOC: 3.43 POUNDS PER GALLON / 412 GRAMS PER LITER

COATING VOC: 3.43 POUNDS PER GALLON / 412 GRAMS PER LITER



APPLICATION

MIXING: This material is a one-component coating and should always be mixed thoroughly with a power agitator before application.

MIX RATION: Not applicable

WORKING POT LIFE: Not applicable

AIRLESS SPRAY: Suitable

Tip Range 15-17 thou (0.38-0.43mm)
total output fluid pressure at spray tip not less than 2,500 P.S.I.

AIR SPRAY: Suitable
(Pressure Pot)

Gun	DeVilbiss	MBC or JGA
Air Cap	704	
Tip	E	

BRUSH: Suitable

Typically 1.5-2.0 mils can be achieved. Care should be taken to avoid under application.

ROLLER: Suitable

Typically 1.5-2.0 mils can be achieved. Care should be taken to avoid under application.

THINNER: Xylene

Do not thin more than allowed by local environmental legislation when applicable.

CLEANER: Xylene

WORK STOPPAGES: Thoroughly flush all equipment with xylene. All unused material should be stored in tightly closed containers. Partially filled containers may show surface skinning and/or viscosity increase of the material after storage. Material should be filtered prior to use.

CLEAN UP: Clean all equipment immediately with xylene. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays.

All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations legislation.

SYSTEM COMPATIBILITY:

The following topcoats are recommended for this primer

Alkyds

Silicone Alkyds

Acrylic Enamels

Urethanes

Epoxies

SHIPPING & STORAGE

NUMBER OF COMPONENTS: 1

PACKAGED IN: 55-Gallon Drums, 5 Gallon Pails, and 1 Gallon Cans.

STORAGE TEMPERATURE: Minimum 20 F. Maximum 110F